

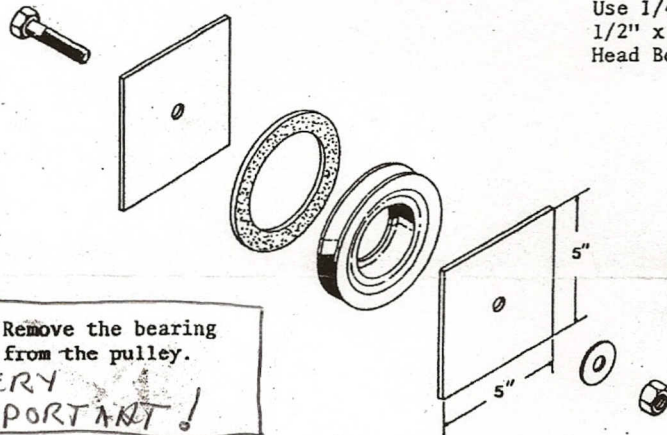
INSTALLATION INSTRUCTIONS
BONDED PTO FRICTION DISC KIT, PART NUMBER C23740

One side of the enclosed disc is coated with bonding material. Bond the disc to the pulley by heating under pressure in accordance with the following procedure

1. The pulley surface must be clean and free of rust, oil or grease. Wear patterns on the pulley surface will not effect the bonding unless they are severe.

Bonding material from the previous friction disc can be removed by heating (such as with propane torch) and scraping.

2. Make a clamping device such as the one shown below.



3. Remove the bearing from the pulley.

VERY IMPORTANT!

4. Position friction disc, with coated side facing pulley.
5. Bolt clamping device as illustrated and tighten bolt to a torque of 80 foot pounds.
6. Preheat oven to 400°F.
7. Place assembly in 400° F. oven for 30 minutes.
8. Allow to cool, disassemble clamping device and install the new bonded disc and pulley assembly in tractor.

NOTE: DO NOT USE MICROWAVE OVEN

VERY IMPORTANT: If you do not bond the disc to the pulley, remove all bonding material from the disc before installation.

Failure to do this will result in erratic clutch operation.

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